

# Safety Data Sheet

## Castaldo® LiguaGlass® RTV Jewelry Molding Rubber Part A



SDS Revision Date:

09/01/2020

### 1. Identification of the substance/mixture and of the company/undertaking

#### 1.1. Product identifier

**Product Identity** Castaldo® LiguaGlass® RTV Jewelry Molding Rubber Part A  
**Alternate Names** Castaldo® LiguaGlass® RTV Jewelry Molding Rubber Part A

#### 1.2. Relevant identified uses of the substance or mixture and uses advised against

**Intended use** See Technical Data Sheet.  
**Application Method** See Technical Data Sheet.

#### 1.3. Details of the supplier of the safety data sheet

**Company Name** Goodwin Refractory Services Ltd  
Spencroft Road, Newcastle-under-Lyme,  
Staffordshire, ST5 9JE, United Kingdom

#### Emergency

**24 hour Emergency Telephone No.** Chem-Tel: 1-800-255-3924  
**Customer Service:** +44 (0) 1782 66 36 00

### 2. Hazard identification of the product

#### 2.1. Classification of the substance or mixture

Acute Tox. 4;H332	Harmful if inhaled.
Skin Irrit. 2;H315	Causes skin irritation.
Eye Irrit. 2;H319	Causes serious eye irritation.
Skin Sens. 1;H317	May cause an allergic skin reaction.
Resp. Sens. 1;H334	May cause allergy or asthma symptoms of breathing difficulties if inhaled.
STOT SE 3;H335	May cause respiratory irritation.

#### 2.2. Label elements

Using the Toxicity Data listed in section 11 and 12 the product is labeled as follows.



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#### Danger

H315 Causes skin irritation.

H317 May cause an allergic skin reaction.

H319 Causes serious eye irritation.

H332 Harmful if inhaled.

H334 May cause allergic or asthmatic symptoms or breathing difficulties if inhaled.

H335 May cause respiratory irritation.

#### **[Prevention]:**

P261 Avoid breathing dust / fume / gas / mist / vapors / spray.

P264 Wash thoroughly after handling.

P271 Use only outdoors or in a well-ventilated area.

P272 Contaminated work clothing should not be allowed out of the workplace.

P280 Wear protective gloves / eye protection / face protection.

#### **[Response]:**

P302+352 IF ON SKIN: Wash with plenty of soap and water.

P304+312 IF INHALED: Call a POISON CENTER or doctor / physician if you feel unwell.

P305+351+338 IF IN EYES: Rinse continuously with water for several minutes. Remove contact lenses if present and easy to do - continue rinsing.

P313 Get medical advice / attention.

P321 Specific treatment (see information on this label).

P333+313 If skin irritation or a rash occurs: Get medical advice / attention.

P337+313 If eye irritation persists: Get medical advice / attention.

P340 Remove victim to fresh air and keep at rest in a position comfortable for breathing.

P341 If breathing is difficult, remove victim to fresh air and keep at rest in a position comfortable for breathing.

P342+311 If experiencing respiratory symptoms: Call a POISON CENTER or doctor / physician.

P362 Take off contaminated clothing and wash before reuse.

P363 Wash contaminated clothing before reuse.

#### **[Storage]:**

P403+233 Store in a well ventilated place. Keep container tightly closed.

P405 Store locked up.

#### **[Disposal]:**

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P501 Dispose of contents / container in accordance with local / national regulations.

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### 3. Composition/information on ingredients

This product contains the following substances that present a hazard within the meaning of the relevant State and Federal Hazardous Substances regulations.

Ingredient/Chemical Designations	Weight %	GHS Classification	Notes
Isocyanic acid, methylenedi-4,1-cyclohexylene ester CAS Number: 0005124-30-1	10 - 25	Acute Tox. 3;H331 Eye Irrit. 2;H319 STOT SE 3;H335 Skin Irrit. 2;H315 Resp. Sens. 1;H334 Skin Sens. 1;H317	[1][2]

[1] Substance classified with a health or environmental hazard.

[2] Substance with a workplace exposure limit.

[3] PBT-substance or vPvB-substance.

\*The full texts of the phrases are shown in Section 16.

### 4. First aid measures

#### 4.1. Description of first aid measures

<b>General</b>	In all cases of doubt, or when symptoms persist, seek medical attention. Never give anything by mouth to an unconscious person.
<b>Inhalation</b>	Remove to fresh air, keep patient warm and at rest. If breathing is irregular or stopped, give artificial respiration. If unconscious place in the recovery position and obtain immediate medical attention. Give nothing by mouth.
<b>Eyes</b>	Irrigate copiously with clean water for at least 15 minutes, holding the eyelids apart and seek medical attention.
<b>Skin</b>	Remove contaminated clothing. Wash skin thoroughly with soap and water or use a recognized skin cleanser.
<b>Ingestion</b>	If swallowed obtain immediate medical attention. Keep at rest. Do NOT induce vomiting.

#### 4.2. Most important symptoms and effects, both acute and delayed

<b>Overview</b>	<p>Most Important Symptoms/Effects: Causes skin and eye irritation. Vapors or mists may cause respiratory irritation. May cause allergic skin and/or respiratory reaction in sensitized persons. Symptoms include skin rash, wheezing, shortness of breath and other asthma symptoms. Prolonged inhalation overexposure may damage the lungs and respiratory system.</p> <p>Indication of Immediate Medical Attention/Special Treatment: Immediate medical attention is required for asthmatic symptoms or serious inhalation exposures. Respiratory symptoms, including pulmonary edema, may be delayed. Persons receiving significant exposure should be observed 24-48 hours for signs of respiratory distress. Persons sensitized to isocyanates should not work with this product. See section 2 for further details.</p>
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<b>Inhalation</b>	Harmful if inhaled. May cause allergy or asthma symptoms of breathing difficulties if inhaled.
<b>Eyes</b>	Causes serious eye irritation.
<b>Skin</b>	May cause an allergic skin reaction. Causes skin irritation.

### 5. Fire-fighting measures

#### 5.1. Extinguishing media

Recommended extinguishing media; alcohol resistant foam, CO<sub>2</sub>, powder, water spray.  
Do not use; water jet.

#### 5.2. Special hazards arising from the substance or mixture

Hazardous decomposition: Possibly isocyanate vapor, carbon monoxide, nitrogen oxides, and traces of hydrogen cyanide. Gases are released during decomposition.  
Avoid breathing dust / fume / gas / mist / vapors / spray.

#### 5.3. Advice for fire-fighters

Wear positive pressure, self-contained breathing apparatus and full-body protective clothing.  
Product will burn under fire conditions.  
Solid stream of water into hot product may cause violent steam generation or eruption.

**ERG Guide No.** ----

### 6. Accidental release measures

#### 6.1. Personal precautions, protective equipment and emergency procedures

Put on appropriate personal protective equipment (see section 8).

#### 6.2. Environmental precautions

Use good personal hygiene practices. Wash hands before eating, drinking, smoking or using toilet.  
Promptly remove soiled clothing and wash thoroughly before reuse.

#### 6.3. Methods and material for containment and cleaning up

Personal Precautions, Protective Equipment and Emergency Procedures: Remove all ignition sources. Clear non-emergency personnel from the area. Wear appropriate protective clothing to prevent eye and skin contact and avoid breathing vapors. Ventilate area. Caution – spill area may be slippery.  
Methods and Materials for Containment and Cleanup: Cover with an inert absorbent material and collect into an appropriate container for disposal. Do not seal the container since CO<sub>2</sub> is generated on contact with moisture and dangerous pressure buildup can occur. Decontaminate floor area with a mixture of water plus isopropyl alcohol (20%), household ammonia (10%), and detergent (2%)

### 7. Handling and storage

#### 7.1. Precautions for safe handling

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Avoid breathing vapor. Use in well ventilated area. Avoid contact with eyes, skin and clothing. Do not eat, drink or smoke in work area. Wash hands after handling. See Section 8.

See section 2 for further details. - [Prevention]:

### 7.2. Conditions for safe storage, including any incompatibilities

Handle containers carefully to prevent damage and spillage.

Incompatible materials: Avoid contact with water, acids, bases, alcohols, strong oxidizers, and some metals (e.g., aluminum, zinc, brass, tin and copper).

Store indoors at temperatures between 60 °F and 95°F. Store in original containers. Avoid getting moisture into containers. Keep containers tightly closed.

See section 2 for further details. - [Storage]:

### 7.3. Specific end use(s)

No data available.

## 8. Exposure controls and personal protection

### 8.1. Control parameters

#### Exposure

CAS No.	Ingredient	Source	Value
0005124-30-1	Isocyanic acid, methylenedi-4,1-cyclohexylene ester	OSHA	No Established Limit
		ACGIH	TWA: 0.005 ppm
		NIOSH	C 0.01 ppm (0.11 mg/m3)
		Supplier	No Established Limit

#### Carcinogen Data

CAS No.	Ingredient	Source	Value
0005124-30-1	Isocyanic acid, methylenedi-4,1-cyclohexylene ester	OSHA	Select Carcinogen: No
		NTP	Known: No; Suspected: No
		IARC	Group 1: No; Group 2a: No; Group 2b: No; Group 3: No; Group 4: No;

### 8.2. Exposure controls

#### Respiratory

Wear eye protection (e.g., chemical splash goggles), protective clothing and impermeable gloves (e.g., nitrile or butyl rubber). In the absence of good ventilation, use respirator equipped with organic vapor cartridges or air-supplied respirator. In emergencies, use SCBA.

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- Eyes** Chemical safety goggles
- Skin** Wear overalls to keep skin contact to a minimum.
- Engineering Controls** Provide adequate ventilation. Where reasonably practicable this should be achieved by the use of local exhaust ventilation and good general extraction. If these are not sufficient to maintain concentrations of particulates and any vapor below occupational exposure limits suitable respiratory protection must be worn.
- Other Work Practices** Impervious clothing is recommended to prevent skin contact and contamination of personal clothing. An eyewash and washing facility should be available in the work area.  
Use good personal hygiene practices. Wash hands before eating, drinking, smoking or using toilet. Promptly remove soiled clothing and wash thoroughly before reuse.

See section 2 for further details. - [Prevention]:

### 9. Physical and chemical properties

<b>Appearance</b>	Colorless Liquid
<b>Odor</b>	MILD ACRID
<b>Odor threshold</b>	Not Measured
<b>pH</b>	NA
<b>Melting point / freezing point</b>	NA
<b>Initial boiling point and boiling range</b>	NA
<b>Flash Point</b>	> 149 C (300 F)
<b>Evaporation rate (Ether = 1)</b>	NA
<b>Flammability (solid, gas)</b>	Not Applicable
<b>Upper/lower flammability or explosive limits</b>	<b>Lower Explosive Limit:</b> NA <b>Upper Explosive Limit:</b> NA
<b>Vapor pressure (Pa)</b>	≤0.001 mm Hg @ 20°C
<b>Vapor Density</b>	No data available
<b>Specific Gravity</b>	NA
<b>Solubility in Water</b>	Not Measured
<b>Partition coefficient n-octanol/water (Log Kow)</b>	Not Measured
<b>Auto-ignition temperature</b>	NA
<b>Decomposition temperature</b>	NA
<b>Viscosity (cSt)</b>	3200 cP
<b>VOC %</b>	NA
<b>Partition Coefficient</b>	Reacts with water
<b>Relative Density</b>	(1.0 @ 25 C)

#### 9.2. Other information

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No other relevant information.

### 10. Stability and reactivity

#### 10.1. Reactivity

Diisocyanates react with many materials and the rate of reaction increases with temperature. Reaction with water generates carbon dioxide and heat.

#### 10.2. Chemical stability

Stable under normal circumstances.

#### 10.3. Possibility of hazardous reactions

Elevated temperatures can cause hazardous polymerization. Polymerization can be catalyzed by strong bases or water. Reaction with water generates carbon dioxide, and results in heat and pressure buildup in closed systems.

#### 10.4. Conditions to avoid

Avoid moisture and temperatures below 60°F and above 95°F to protect product integrity.

#### 10.5. Incompatible materials

Avoid contact with water, acids, bases, alcohols, strong oxidizers, and some metals (e.g., aluminum, zinc, brass, tin and copper).

#### 10.6. Hazardous decomposition products

Possibly isocyanate vapor, carbon monoxide, nitrogen oxides, and traces of hydrogen cyanide. Gases are released during decomposition.

### 11. Toxicological information

#### Acute toxicity

Ingredient	Oral LD50, mg/kg	Skin LD50, mg/kg	Inhalation Vapor LD50, mg/L/4hr	Inhalation Dust/Mist LD50, mg/L/4hr	Inhalation Gas LD50, ppm
Isocyanic acid, methylenedi-4,1-cyclohexylene ester - (5124-30-1)	9,900.00, Rat - Category: NA	10,000.00, Rabbit - Category: NA	No data available	No data available	No data available

Note: When no route specific LD50 data is available for an acute toxin, the converted acute toxicity point estimate was used in the calculation of the product's ATE (Acute Toxicity Estimate).

Classification	Category	Hazard Description
Acute toxicity (oral)	---	Not Applicable



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Acute toxicity (dermal)	---	Not Applicable
Acute toxicity (inhalation)	4	Harmful if inhaled.
Skin corrosion/irritation	2	Causes skin irritation.
Serious eye damage/irritation	2	Causes serious eye irritation.
Respiratory sensitization	1	May cause allergy or asthma symptoms of breathing difficulties if inhaled.
Skin sensitization	1	May cause an allergic skin reaction.
Germ cell mutagenicity	---	Not Applicable
Carcinogenicity	---	Not Applicable
Reproductive toxicity	---	Not Applicable
STOT-single exposure	---	Not Applicable
STOT-repeated exposure	---	Not Applicable
Aspiration hazard	---	Not Applicable

## 12. Ecological information

### 12.1. Toxicity

The preparation has been assessed following the conventional method of the Dangerous Preparations Directive 1999/45/EC and GHS and is not classified as dangerous for the environment, but contains substance(s) dangerous for the environment.

For diisocyanates, the measured ecotoxicity is that of the hydrolyzed product, generally under conditions maximizing production of soluble species. Material is not classified as dangerous to aquatic organisms.

#### **Aquatic Ecotoxicity**

Ingredient	96 hr LC50 fish, mg/l	48 hr EC50 crustacea, mg/l	ErC50 algae, mg/l
isocyanic acid, methylenedi-4,1-cyclohexylene ester - (5124-30-1)	1.20, Danio rerio	Not Available	Not Available

### 12.2. Persistence and degradability

Diisocyanates are not readily biodegradable.

### 12.3. Bioaccumulative potential

Diisocyanates are not expected to bioaccumulate.

### 12.4. Mobility in soil

In the aquatic and terrestrial environment, movement is expected to be limited by its reaction with water forming predominantly insoluble polyureas.

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**12.5. Results of PBT and vPvB assessment**

This product contains no PBT/vPvB chemicals.

**12.6. Other adverse effects**

No data available.

**13. Disposal considerations**

**13.1. Waste treatment methods**

Dispose according to local, state and federal regulations. Upon exposure to moisture, product forms an inert, non-hazardous solid. For U.S.: Upon disposal, this product is not a RCRA hazardous waste (per 40 CFR 261).

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### 14. Transport information

	<b>DOT (Domestic Surface Transportation)</b>	<b>IMO / IMDG (Ocean Transportation)</b>	<b>ICAO/IATA</b>
<b>14.1. UN number</b>	Not Applicable	Not Regulated	Not Regulated
<b>14.2. UN proper shipping name</b>	Not Regulated	Not Regulated	Not Regulated
<b>14.3. Transport hazard class(es)</b>	<b>DOT Hazard Class:</b> Not Applicable	<b>IMDG:</b> Not Applicable <b>Sub Class:</b> Not Applicable	<b>Air Class:</b> Not Applicable
<b>14.4. Packing group</b>	Not Applicable	Not Applicable	Not Applicable
<b>14.5. Environmental hazards</b>			
<b>IMDG</b>	Marine Pollutant: No		
<b>14.6. Special precautions for user</b>			
No further information			

### 15. Regulatory information

**Regulatory Overview** The regulatory data in Section 15 is not intended to be all-inclusive, only selected regulations are represented.

**Toxic Substance Control Act ( TSCA)** All components of this material are either listed or exempt from listing on the TSCA Inventory.

**WHMIS Classification** D2A

**US EPA Tier II Hazards**

**Fire:**No

**Sudden Release of Pressure:**No

**Reactive:**No

**Immediate (Acute):**Yes

**Delayed (Chronic):**No

**EPCRA 311/312 Chemicals and RQs:**  
(No Product Ingredients Listed)

**EPCRA 302 Extremely Hazardous :**  
(No Product Ingredients Listed)

**EPCRA 313 Toxic Chemicals:**

Isocyanic acid, methylenedi-4,1-cyclohexylene ester

**Proposition 65 - Carcinogens (>0.0%):**  
(No Product Ingredients Listed)

**Proposition 65 - Developmental Toxins (>0.0%):**  
(No Product Ingredients Listed)

**Proposition 65 - Female Repro Toxins (>0.0%):**  
(No Product Ingredients Listed)

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**Proposition 65 - Male Repro Toxins (>0.0%):**

(No Product Ingredients Listed)

**N.J. RTK Substances (>1%):**

Isocyanic acid, methylenedi-4,1-cyclohexylene ester

**Penn RTK Substances (>1%):**

Isocyanic acid, methylenedi-4,1-cyclohexylene ester

<b>16. Other information</b>
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The information and recommendations contained herein are based upon data believed to be correct. However, no guarantee or warranty of any kind, expressed or implied, is made with respect to the information contained herein. We accept no responsibility and disclaim all liability for any harmful effects which may be caused by exposure to our products. Customers/users of this product must comply with all applicable health and safety laws, regulations, and orders.

The full text of the phrases appearing in section 3 is:

H315 Causes skin irritation.

H317 May cause an allergic skin reaction.

H319 Causes serious eye irritation.

H331 Toxic if inhaled.

H334 May cause allergic or asthmatic symptoms or breathing difficulties if inhaled.

H335 May cause respiratory irritation.

**This is the first version in the GHS SDS format. Listings of changes from previous versions in other formats are not applicable.**

Disclaimer: The information contained herein is considered accurate; however, Goodwin Refractory Services Ltd makes no warranty regarding the accuracy of the information. The user must determine the suitability of the product for the intended use and accepts all risk and liability associated with that use.

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